TO REPLACE SEALING RING IN VPFS10T PADS

If the lifter has VPFS10T vacuum pads, replace sealing rings (***#49724RT*** or ***#49724TT***) as follows:

1) Remove the old sealing ring (fig. 1A).

   Note: Make sure the entire vacuum pad is clean, including the mounting groove.

2) Place the inside edge of a new sealing ring against the inside edge of the mounting groove (fig. 2A).

3) Push the sealing ring into the mounting groove, beginning in 4 locations as shown circled in fig. 3A.

4) Push gently and firmly on the outside edge of the sealing ring until the flat side fits flush against the bottom of the mounting groove (fig. 4A). A pad ring installation tool (circled in fig. 4A) makes this step easier (see "REPLACEMENT PARTS" in the lifter's *OPERATING INSTRUCTIONS*).

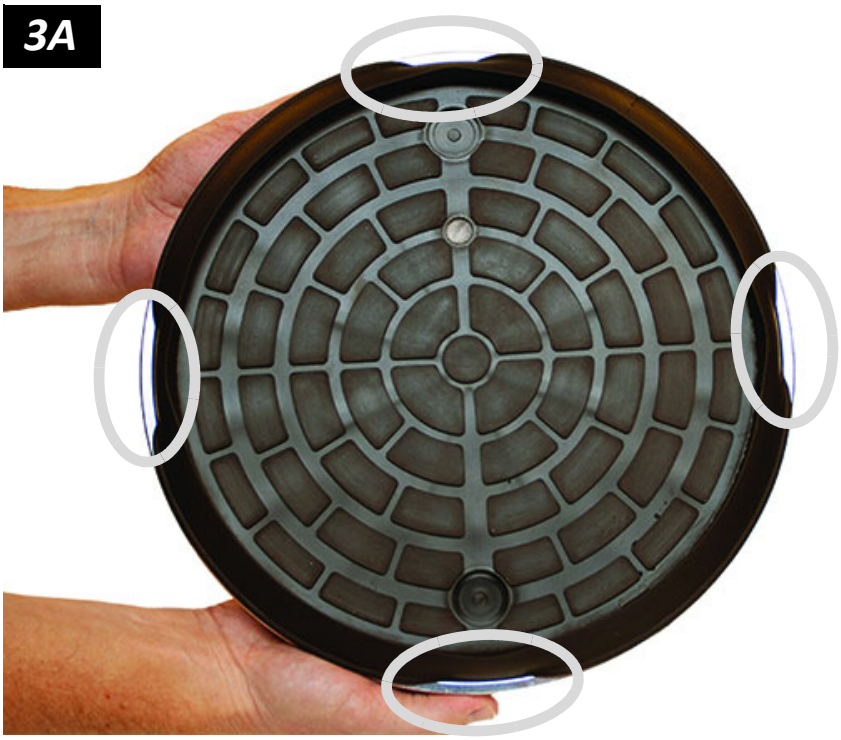
1A



2A



3A



4A



5A



5) Make sure the sealing ring seats securely in the mounting groove, all the way around the vacuum pad (fig. 5A).

Note: If any part of the sealing ring comes out of the mounting groove, inspect the sealing ring for damage and reinstall an undamaged sealing ring.